



Dart Aerospace Ltd.
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646.9703
Job Sheet 181347



Part No: 646.9703

Job Qty: 4 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E Sheets 1-3&7 IPP REV:A NEW ISSUE 16-03-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 31 2018
110	Packaging	4 pcs	9/10/18	9/10/18	0.00	0.00	Packaging1-1		JUL 31 2018
120	Small Fab	4 pcs	9/10/18	9/10/18	0.00	1.33	Small Fab-1		JUL 31 2018
130	QC	4 pcs	9/10/18	9/10/18	0.00	0.00	QC5		30AS
140	Packaging	4 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1	6K013 NOV 07 2018	9-89
150	QC21-SA	4 Ea	9/10/18	9/10/18	0.00	0.00	QC21		9-89

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note .

Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

DAS
21
9-89 NOV 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.1541	Locknut (MS21042L08) (8-32 Thd) (Cad Plated) (100 Q)	30 24 pcs (6 ea)	90-Start up Operation	5044234
601.2764	Washer (NAS1149Fn832P)	60 48 Ea (12 ea)	90-Start up Operation	FM1383369
646.9711	Blade	10 8 Ea (2 ea)	90-Start up Operation	5050307
646.9713	Body	5 4 Ea (1 ea)	90-Start up Operation	5090013
MS27039-08-19	Screw	30 24 Ea (6 ea)	90-Start up Operation	5044235

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	601.1541	24	0	0
	601.2764	48	0	0
	646.9711	8	54	0
	646.9713	4	12	0
	MS27039-08-19	24	760	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐			
Date	Step #:			QTY Effective :				MRB (QSI042) Approval			
Work Order Deviation				Disposition				Completed By			
DART AEROSPACE Uart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S098002 Part: 646.9703 Job No: 181347 Serial No/Batch: S098002 Revision: E Inspector: _____ Exp Date: _____ Instructions: _____ Date: 07/31/18								Lead hand / Supervisor Approval Verification			
								QC / QA Coordinator Approval			
Equipment/Tooling Handling/Pre _____ Material _____ Internal Transport _____ Tribal Knowledge _____ LOA _____ Substation _____ Past Expiry Date _____ Misidentified _____		Supplier Training _____ Use for Testing _____ Poor Information _____ Rushing _____ Product Improvement _____ Process Improvement _____ Manufacturing Process _____ Past Due _____		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence							
OTHER :											